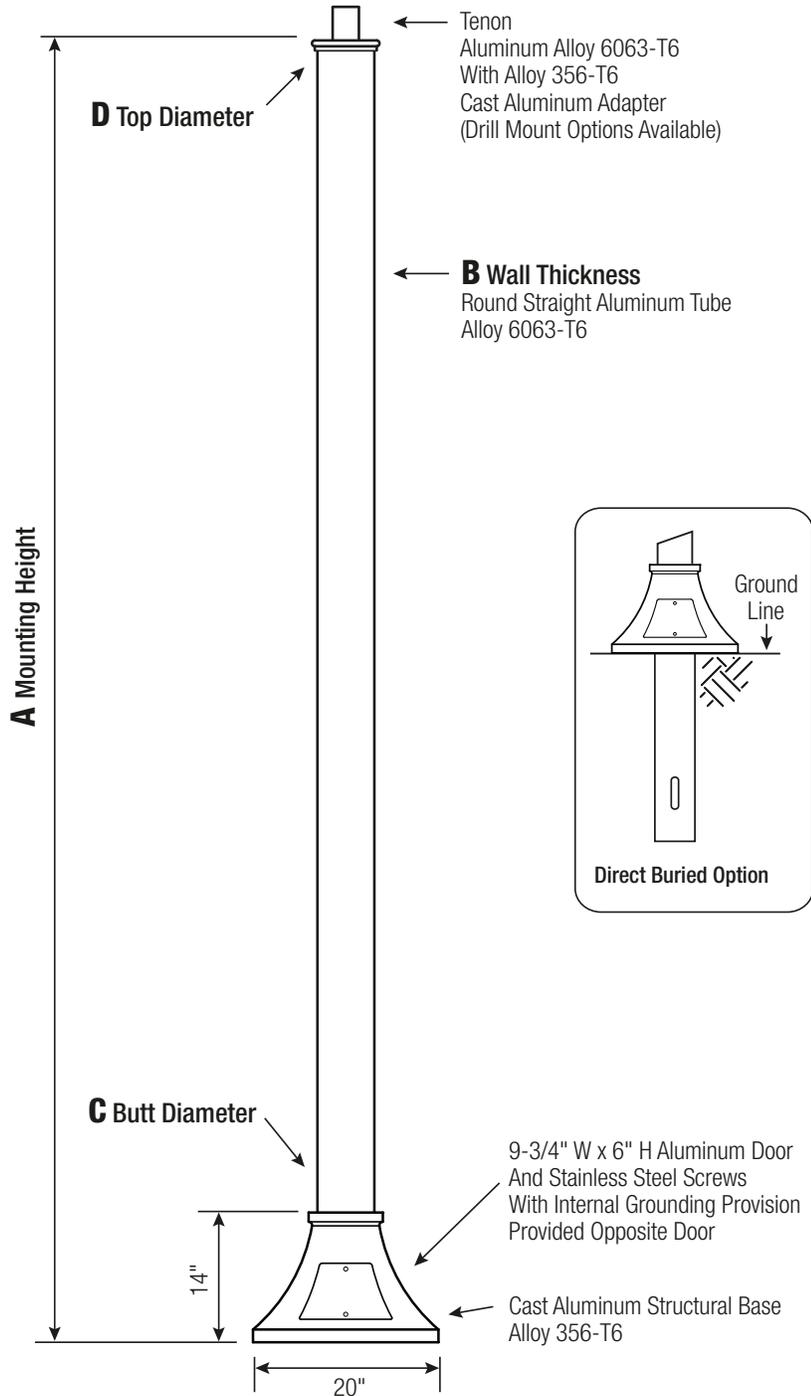


SATURN

STRUCTURAL - STRAIGHT ROUND ALUMINUM POLE



Powder Coated Finish per Customer Specification.

C BUTT DIA.	D TOP DIA.	F BOLT CIR. DIA.	G BASE DIA.	H BOLT PROJ.	I BOLT SIZE
5	5	8 - 11.5 ■ ◆	20	2.5	1 x 36 x 4
6	6	8 - 11.5 ■ ◆	20	2.5	1 x 36 x 4
7	7	8 - 11.5 ■ ◆	20	2.5	1 x 36 x 4

■ Square Bolt Pattern ◆ Diamond Bolt Pattern

Dimensions in Inches

Base

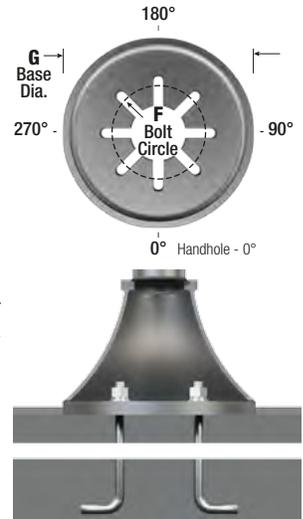
Cast Aluminum, 1-Piece Structural Pedestal Base of Alloy 356 per ASTM B26 or B108. The base shall have an access door with cast aluminum cover and stainless steel attaching hardware. An internal grounding provision will be provided opposite the access door.

Pole

The pole shaft will be constructed of seamless extruded tube of 6063 Aluminum Alloy per the requirements of ASTM B221. The shaft shall be joined to the structural base by means of a complete circumferential weld in accordance with AWS Specification D1.2. The assembly shall be full-length heat-treated after weld to produce a T6 temper.

Anchorage

Anchorage Kit will include four (4) L-shaped Steel Anchor Bolts conforming to AASHTO M314-90 Grade 55. Ten inches (10") of threaded end will be galvanized per ASTM A153. Kits will contain four (4) Hex Nuts, four (4) Lock Washers, and four (4) Flat Washers (all components Galvanized Steel). A bolt circle template will be provided.



NOTE: All SATURN pole options may be specified in designs utilizing Direct Buried anchorage.

Vibration Damper

When determined necessary by Hapco, a Vibration Damper will be factory installed inside the pole shaft. Customer specification of the damper is available.



WARNING: Do not install light pole without luminaire.