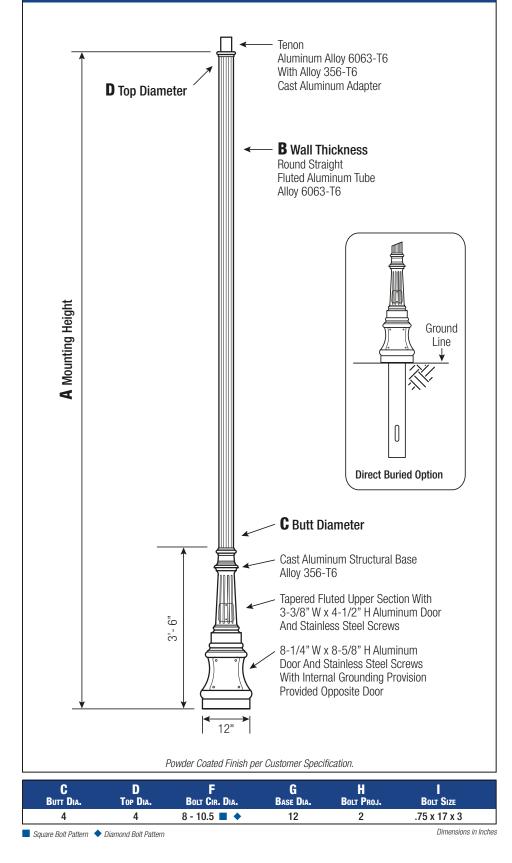
GUNN

STRUCTURAL - STRAIGHT FLUTED ALUMINUM POLE



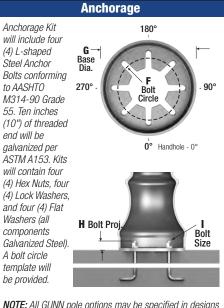
Cast Aluminum, 1-Piece Structural Pedestal Base of Alloy 356 per ASTM B26 or B108. The base shall have two access doors with cast aluminum covers and stainless steel attaching hardware. One grounding

provision will be provided opposite the access doors.

Base

Pole

The pole shaft will be constructed of seamless extruded tube of 6063 Aluminum Alloy per the requirements of ASTM B221. The shaft shall be joined to the structural base by means of a complete circumferential weld in accordance with AWS Specification D1.2. The assembly shall be full-length heat-treated after weld to produce a T6 temper.



NOTE: All GUNN pole options may be specified in designs utilizing Direct Buried anchorage.

Vibration Damper

When determined necessary by Hapco, a Vibration Damper will be factory installed inside the pole shaft. Customer specification of the damper is available.





STRUCTURAL STRAIGHT FLUTED ALUMINUM POLE

A Mtg.	B Wall	С Витт	Total Lum.			Махіми	IM FPA			
Нат.	THICKNESS	DIA.	WEIGHT	90	100	110	120	130	140	Catalog Number*
8	0.125	4	100	16.9	13.5	11.0	9.2	7.8	6.6	GUS08B4-4-SF12-**
	0.188	4	100	18.0	14.4	11.8	9.9	8.4	7.1	GUS08D4-4-SF12-**
10	0.125	4	100	13.1	10.4	8.4	7.0	5.8	4.9	GUS10B4-4-SF12-**
	0.188	4	100	14.0	11.2	9.0	7.4	6.2	5.2	GUS10D4-4-SF12-**
12	0.125	4	100	10.1	8.0	6.4	5.2	4.2	3.5	GUS12B4-4-SF12-**
	0.188	4	100	11.1	8.8	7.0	5.7	4.6	3.8	GUS12D4-4-SF12-**
14	0.125	4	95	7.8	6.0	4.7	3.7	2.9	2.3	GUS14B4-4-SF12-**
	0.188	4	100	8.8	6.8	5.4	4.2	3.4	2.7	GUS14D4-4-SF12-**
16	0.125	4	70	6.1	4.6	3.5	2.6	1.9	1.5	GUS16B4-4-SF12-**
	0.188	4	40	7.0	5.2	4.0	3.0	2.4	1.8	GUS16D4-4-SF12-**
18	0.125	4	40	4.8	3.5	2.5	1.7	1.1	-	GUS18B4-4-SF12-**
	0.188	4	40	5.5	4.0	2.9	2.1	1.4	1.0	GUS18D4-4-SF12-**
20	0.125	4	55	3.4	2.2	1.4	-	-	-	GUS20B4-4-SF12-**
	0.188	4	45	4.2	3.0	2.0	1.2	-	-	GUS20D4-4-SF12-**
25	0.188	4	70	1.8	-	-	-	-	-	GUS25D4-4-SF12-**
				1						

EPA Notes: Effective Projected Area (EPA) in square feet. EPA's calculated using wind velocity (mph) indicated in accordance with 2015 AASHTO LRFD (7th Edition) using a 50-year design life. Maximum EPA is based on the luminaire weight shown. Increased luminaire weight may reduce maximum EPA. If weight is exceeded, or if other design life or code is required, please consult the factory.

Catalog Number System

The catalog number for Hapco poles utilizes the following identification system.

	Mounting Height	butt Dia.	SHAFT STYLE	
BASE STYLE	WAL THIC	l anch K.	ORAGE	FINISH

Catalog Number Example -

GUS 14 D 4 - 4 - SF12 - BA

GUNN Structural Base, 14' Mounting Height, .188" Wall Thickness, 4" Butt Diameter, 4-Bolt Base, Straight Fluted Shaft - 12 Flute, Black Powder Coat Finish

Wall Thickness	Butt Dia.	Anchorage
B = .125"	4 = 4"	4 = 4-Bolt Base
D = .188"		E = Direct Buried

Shaft Style

*4-Bolt Base

Anchorage shown.

For direct buried design

replace -4

in catalog number with -E.

SF12 = Straight Fluted - 12-Flute

Powder Coat Finish

BA - Black Powder Coat	BV -
BH - White Powder Coat	GC ·
${\bf BM}$ - Dark Bronze Powder Coat	SC -
	* Prov

- Dark Green Powder Coat - Gray Powder Coat

- Special Colors* vide RAL # or Sample Color Chip

Mounting Options

Tenon Mount For Tenon Mount applications specify both Tenon diameter and length.



Flute Options





Catalog Number:	QUANTITY:			
Customer Name:				
Project:	LOCATION:			
Notes:				

