# **AMERICAN CLAMSHELL** - TAPERED FLUTED ALUMINUM POLE Tenon Aluminum Alloy 6063-T6 With Alloy 356-T6 Cast Aluminum Adapter **D** Top Diameter **Direct Buried** Option **B** Wall Thickness Round Tapered Fluted Aluminum Tube Alloy 6063-T6 A Mounting Height Unreinforced 2" x 4" Handhole with Aluminum Cover, Stainless Steel Screws and Internal Grounding Provision Provided Opposite Door C Butt Diameter Cast Aluminum Structural 3-Bolt Base Alloy 356-T6 Two-Piece Alloy 356 <u>-</u>0 Cast Aluminum Base With Stainless Steel Screws 11" - 4" Butt Dia. 12" - 5" Butt Dia. Powder Coated Finish per Customer Specification.

# C D F G H I BUTT DIA. TOP DIA. BOLT CIR. DIA. BASE DIA. BOLT PROJ. BOLT SIZE 5 Varies 7 10.25 2 .75 x 17 x 3

Dimensions in Inches

# **Clamshell Base**

Cast Aluminum, 2-Piece Decorative Base of Alloy 356 per ASTM B26 or B108 with stainless steel attaching hardware.

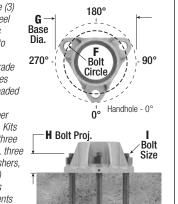
#### Pole

The pole shaft will be constructed of seamless extruded tube of 6063 Aluminum Alloy per the requirements of ASTM B221. The 3-Bolt Cast Aluminum Base Flange will be of Alloy 356-T6. The pole shaft shall be joined to the base by means of a complete circumferential weld in accordance with AWS Specification D1.2. The shaft assembly shall be full-length heat treated after base weld to produce a T6 temper.

# Anchorage

Anchorage Kit will include three (3) L-shaped Steel Anchor Bolts conforming to AASHT0 M314-90 Grade 55. Ten inches (10") of Threaded End will be Galvanized per ASTM A153. Kits will contain three (3) Hex Nuts, three (3) Lock Washers, and three (3) Flat Washers (all components Galvanized Steel). A bolt circle template will be

provided.



**NOTE:** AMERICAN pole options may be specified in designs utilizing Direct Buried anchorage.

#### **Handhole**

4"-5" Butt Diameters - 2" x 4" Handhole with curved Lap Style Aluminum Door and two (2) SS Self-Tapping Attaching Screws. A Grounding Provision incorporating a tapped 1/4"-20NC hole is provided.

### **Vibration Damper**

When determined necessary by Hapco, a Vibration Damper will be factory-installed inside the pole shaft. Customer specification of the damper is available.



# **AMERICAN**

## CLAMSHELL TAPERED FLUTED ALUMINUM POLE

<b>А</b> Мта. Нат.	B Wall Thickness	C Butt Dia.	TOTAL LUM. WEIGHT	90	100	Махімі 110	ім ЕРА 120	130	140	Catalog Number*
8	0.125	5	100	25.6	20.4	16.5	13.5	11.3	9.5	AMC08B5-3-TF**-**
10	0.125	5	100	19.3	15.3	12.2	9.9	8.1	6.8	AMC10B5-3-TF**-**
	0.188	5	100	29.3	23.4	18.9	15.6	12.9	10.9	AMC10D5-3-TF**-**
12	0.125	5	100	15.1	11.8	9.3	7.4	5.9	4.8	AMC12B5-3-TF**-**
	0.188	5	100	23.5	18.5	14.9	12.1	9.9	8.3	AMC12D5-3-TF**-**
14	0.125	5	100	12.0	9.2	7.1	5.5	4.3	3.4	AMC14B5-3-TF**-**
	0.188	5	100	19.1	14.9	11.8	9.5	7.7	6.3	AMC14D5-3-TF**-**

**EPA Notes:** Effective Projected Area (EPA) in square feet. EPA's calculated using wind velocity (mph) indicated in accordance with 2015 AASHTO LRFD (7th Edition) using a 50-year design life. Maximum EPA is based on the luminaire weight shown. Increased luminaire weight may reduce maximum EPA. If weight is exceeded, or if other design life or code is required, please consult the factory.

\*3-Bolt Base Anchorage shown. For direct buried design replace -3 in catalog number with -E.

# **Catalog Number System**

The catalog number for Hapco poles utilizes the following identification system.

	Mounting Height	BUTT DIA.	SHAFT STYLE	
		J LJ⁻L		
BASE STYLE	WA THI	LL ANCHO	DRAGE	FINISH

# Catalog Number Example -

AMC 14 D 5 - 3 - TF12 - BA

AMERICAN Clamshell Base, 14' Mounting Height, .188" Wall Thickness, 5" Butt Diameter, 3-Bolt Base, Tapered Fluted Shaft - 12-Flute, Black Powder Coat Finish

<b>Wall Thickness</b>	Butt Dia.	Anchorage
B = .125"	<b>5</b> = 5"	3 = 3-Bolt Base
D = .188"		E = Direct Buried

### **Shaft Style**

**TF12** = Tapered Fluted – 12-Flute **TF16** = Tapered Fluted – 16-Flute

### **Powder Coat Finish**

BA - Black Powder Coat
BH - White Powder Coat
BM - Dark Bronze Powder Coat
SC - Special Colors\*
\*Provide RAL # or Sample Color Chip

# **Mounting Options**

#### Tenon Mount

For Tenon Mount applications specify both Tenon diameter and length.



# **Flute Options**



Tapered Fluted Mounting Heights				
Butt Diamenter	TF-12 Up To	TF-16 Up To		
5"	14'	14'		

### **Direct Buried**

Direct Buried Mounting Heights may vary. Contact Hapco for maximum heights available.

QUANTITY:
Location:

