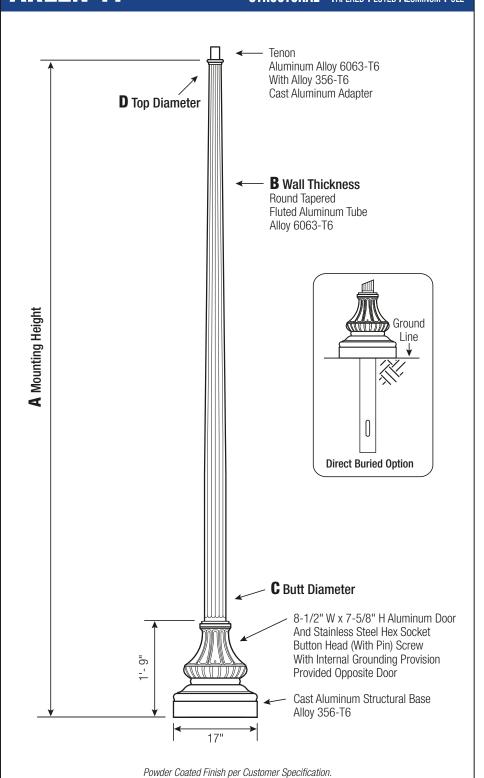
ARLEN 17

STRUCTURAL - TAPERED FLUTED ALUMINUM POLE



C Butt Dia.	D Top Dia.	F Bolt Cir. Dia.	G Base Dia.	H Bolt Proj.	I Bolt Size
5	Varies	11 - 12	17	2	.75 x 17 x 3
6	Varies	11 - 12	17	2	.75 x 17 x 3

Square Bolt Pattern

Dimensions in Inches

Base

Cast Aluminum, 1-Piece Structural Pedestal Base of Alloy 356 per ASTM B26 or B108. The base shall have an access door with cast aluminum cover and stainless steel attaching hardware. An internal grounding provision will be provided opposite the access door.

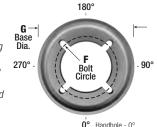
Pole

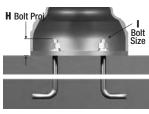
The pole shaft will be constructed of seamless extruded tube of 6063 Aluminum Alloy per the requirements of ASTM B221. The shaft shall be joined to the structural base by means of a complete circumferential weld in accordance with AWS Specification D1.2. The assembly shall be full-length heat-treated after weld to produce a T6 temper.

Anchorage

Anchorage Kit will include four (4) L-shaped Steel Anchor Bolts conforming to AASHTO M314-90 Grade 55. Ten inches (10") of threaded end will be galvanized per ASTM A153. Kits will contain four (4) Hex Nuts, four H Bolt Pro (4) Lock Washers. and four (4) Flat Washers (all components Galvanized Steel). A bolt circle template will

be provided.





NOTE: All ARLEN 17 pole options may be specified in designs utilizing Direct Buried anchorage.

Vibration Damper

When determined necessary by Hapco, a Vibration Damper will be factory installed inside the pole shaft. Customer specification of the damper is available.



ARLEN 17

STRUCTURAL TAPERED FLUTED ALUMINUM POLE

А Мтв. Нвт.	B Wall Thickness	C Butt Dia.	TOTAL LUM. WEIGHT	90	100	Maximu 110	м EPA 120	130	140	Catalog Number*
8	0.125	5	100	25.6	20.5	16.8	13.8	11.6	9.9	A7S08B5-4-TF**-**
	0.188	5	100	27.4	22.0	18.0	14.9	12.6	10.7	A7S08D5-4-TF**-**
	0.125	6	100	27.2	21.8	17.8	14.8	12.4	10.6	A7S08B6-4-TF**-**
10	0.125	5	100	20.0	15.9	12.9	10.5	8.8	7.4	A7S10B5-4-TF**-**
	0.188	5	100	21.3	17.0	13.8	11.4	9.4	8.0	A7S10D5-4-TF**-**
	0.125	6	100	21.0	16.8	13.4	11.0	9.2	7.8	A7S10B6-4-TF**-**
12	0.125	5	100	15.7	12.4	9.9	8.0	6.6	5.4	A7S12B5-4-TF**-**
	0.188	5	100	17.2	13.6	10.9	8.8	7.3	6.0	A7S12D5-4-TF**-**
	0.125	6	100	16.8	13.2	10.4	8.5	7.0	5.8	A7S12B6-4-TF**-**
14	0.125	5	100	12.7	9.8	7.8	6.2	5.0	4.0	A7S14B5-4-TF**-**
	0.188	5	100	14.2	11.0	8.8	7.0	5.7	4.6	A7S14D5-4-TF**-**
	0.125	6	100	13.6	10.6	8.2	6.6	5.2	4.3	A7S14B6-4-TF**-**
16	0.125	5	100	10.0	7.7	5.9	4.6	3.6	2.8	A7S16B5-4-TF**-**
	0.188	5	100	11.6	9.0	7.0	5.5	4.4	3.4	A7S16D5-4-TF**-**
	0.125	6	100	11.0	8.4	6.4	5.0	3.8	3.0	A7S16B6-4-TF**-**
18	0.125	6	40	8.9	6.6	4.9	3.6	2.7	2.0	A7S18B6-4-TF**-**
20	0.125	6	40	7.2	5.2	3.7	2.6	1.8	1.1	A7S20B6-4-TF**-**
25	0.125	6	40	4.3	2.8	1.6	-	-	-	A7S25B6-4-TF**-**
	0.188	6	40	4.3	2.8	1.6	0.8	-	-	A7S25D6-4-TF**-**

EPA Notes: Effective Projected Area (EPA) in square feet. EPA's calculated using wind velocity (mph) indicated in accordance with 2015 AASHTO LRFD (7th Edition) using a 50-year design life. Maximum EPA is based on the luminaire weight shown. Increased luminaire weight may reduce maximum EPA. If weight is exceeded, or if other design life or code is required, please consult the factory.

*4-Bolt Base Anchorage shown. For direct buried design replace -4 in catalog number with -E.

Catalog Number System

The catalog number for Hapco poles utilizes the following identification system.

M	Mounting Height	BUTT DIA.	-	HAFT STYLE	
		ll.	╝┖		
BASE STYLE	WAL	L ANCH	ORAGE		FINISH

Catalog Number Example -

A7S 18 B 6 - 4 - TF12 - BA

ARLEN 17 Structural Base, 18' Mounting Height, .125" Wall Thickness, 6" Butt Diameter, 4-Bolt Base, Tapered Fluted Shaft - 12-Flute, Black Powder Coat Finish

Wall Thickness	Butt Dia.	Anchorage
B = .125"	5 = 5"	4 = 4-Bolt Base
D = .188"	6 = 5"	E = Direct Buried

Shaft Style

TF12 = Tapered Fluted – 12-Flute **TF16** = Tapered Fluted – 16-Flute

Powder Coat Finish

BA - Black Powder Coat
BH - White Powder Coat
BM - Dark Bronze Powder Coat
SC - Special Colors*
*Provide RAL # or Sample Color Chip

Mounting Options

Tenon Mount

For Tenon Mount applications specify both Tenon diameter and length.



Flute Options





Tapered Fluted Mounting Heights				
Butt Diamenter	TF-12 Up To	TF-16 Up To		
5"	16'	16'		
6"	25'	25'		

QUANTITY:
Location:
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