

### **SMART TRAC Wire Hole Kit Instructions**

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# **SMART TRAC Wire Hole Kit** #104512-001 (1") / 104512-002 (1-7/8")

#### Tools Needed:

- Pencil / Marker
- Center Punch
- Hammer
- Drill
- Hole Saw (Included)
- Snap-in Grommet (Included)

#### Assembly Instructions

- 1. Locate and mark the desired location of the new wire hole with a pencil or other type ofmarker. Please note that wire holes should only be placed on the centerline of the dovetail feature see included picture for example of placement.
- 2. Using a center punch and hammer, create an indention at the marked location.
- 3. With the hole saw properly chucked into the drill, place the bit of hole saw in theindention and begin to drill.
- 4. Once the hole has been successfully drilled through, insert the snap-in grommet into thehole. The grommet should have grooves that will line up with the groove on the vertical centerline of the dovetail feature.
- 5. Repeat as needed for additional wire holes.

#### **CAUTION:**

Please use caution when drilling with the hole saw, as it is possible that it may catch while drilling. Safety glasses should always be worn while drilling. The hole saw may leave sharp, burred edges around the hole. Please use caution and deburr as needed.



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