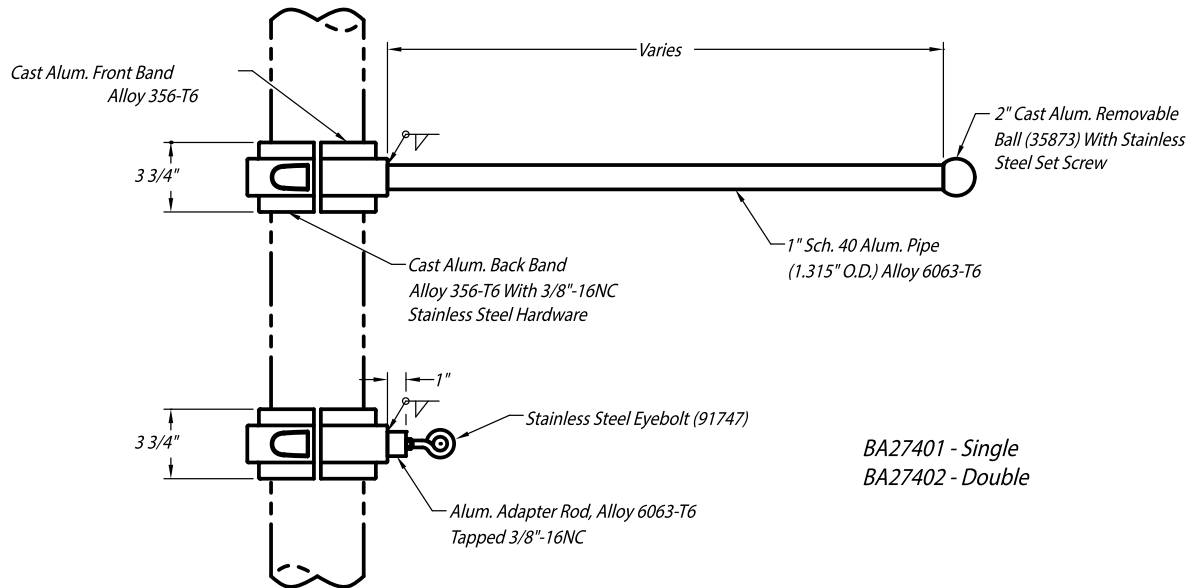


## Banner Arm Assembly Instructions

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### Cast Band Mount Adjustable Banner Arm

**BA27401** (Single) / **BA27402** (Double)



BA27401 - Single  
BA27402 - Double

### Supplied Materials

- Upper Banner Arm with Pipe Arm (Qty. 1)
- Back Band for mating with the Upper Banner Arm (Qty. 1) *Note: Single Shown. Double BA27402 Will Contain Second Pipe Arm*
- Lower Banner Arm with Tapped Rod for Eyebolt (Qty. 1)
- Back Band for mating with the Lower Banner Arm (Qty. 1) *Note: Single Shown. Double BA2702 Will Contain Tapped Rod for Second Eyebolt*
- 3/8"-16NC Eyebolt (BA27401 Qty. 1 / BA27402 Qty. 2)
- 3/8"-16NC Stainless Steel Hex Head Bolt (Qty. 4)
- 3/8" Stainless Steel Lock Washer (Qty. 4)
- 3/8" Stainless Steel Flat Washer (Qty. 4)
- Cast Aluminum End Ball for Upper Banner Arm (BA27401 Qty. 1 / BA27402 Qty. 2)
- 1/4"-20NC Stainless Steel Set Screw (BA27401 Qty. 1 / BA27402 Qty. 2)

### Assembly Instructions

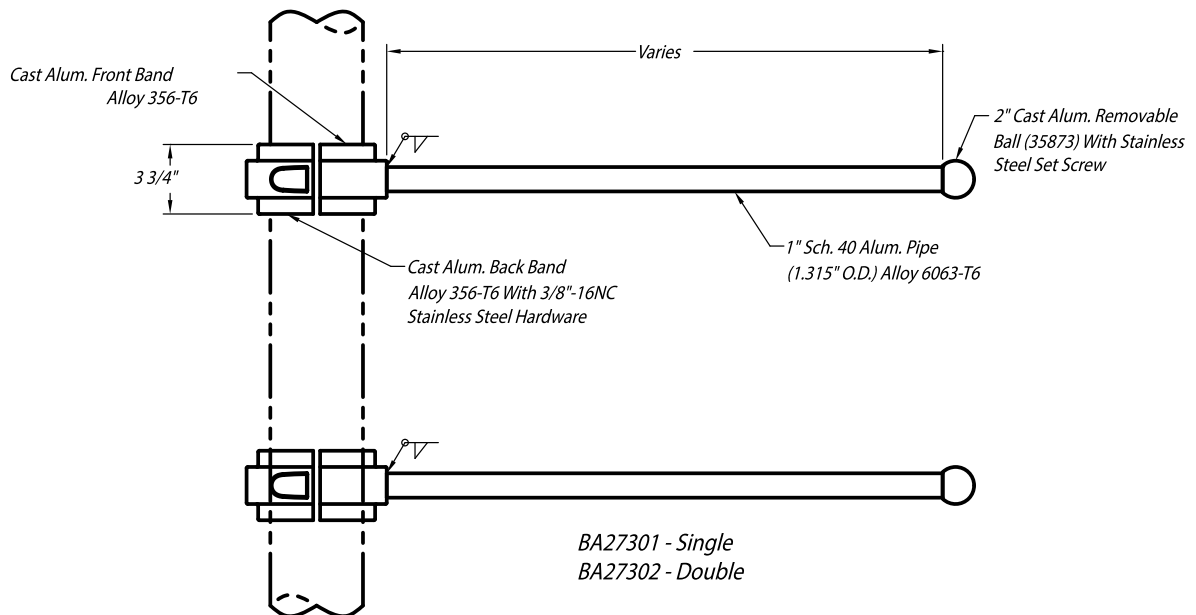
1. Take counts of the supplied materials. The counts should equal the above for (1) BA27401 Single or BA27402 Double assembly. If material is missing, please contact Hapco for assistance.
2. For BA27401 thread 3/8"-16NC eyebolt into the lower banner arm. For BA27402 thread eyebolts into both the lower banner arm and back band. The eyebolt will include a hex nut to assist with orienting the eyebolt properly.
3. Position the upper banner arm at the desired or specified location on the pole.
4. Once in place, mate back band to the back side of the upper banner arm.
5. Once in line, begin to insert and thread the 3/8"-16NC stainless steel hex head bolts into each of the (2) threaded holes on the bands. Please include a 3/8" stainless steel flat washer and 3/8" stainless steel lock washer with each bolt. The placement order should be band, flat washer, lock washer, then bolt head.
6. Repeat steps 3-5 for the lower banner arm.
7. Once both upper and lower members are in place, install your banner of choice.
8. Once banner is installed, secure the cast aluminum end ball(s) to the end of the upper arm(s) with 1/4"-20NC Stainless Steel Set Screw(s).

## Banner Arm Assembly Instructions

page 2 of 2

### Cast Band Mount Adjustable Banner Arm

**BA27301** (Single) / **BA27302** (Double)



### Supplied Materials

- Upper Banner Arm with Pipe Arm (Qty. 1)
- Back Band for mating with the Upper Banner Arm (Qty. 1) *Note: Single Shown. Double BA27302 Will Contain Second Pipe Arm*
- Lower Banner Arm with Pipe Arm (Qty. 1)
- Back Band for mating with the Lower Banner Arm (Qty. 1) *Note: Single Shown. Double BA27402 Will Contain Second Pipe Arm*
- 3/8"-16NC Stainless Steel Hex Head Bolt (Qty. 4)
- 3/8" Stainless Steel Lock Washer (Qty. 4)
- 3/8" Stainless Steel Flat Washer (Qty. 4)
- Cast Aluminum End Ball for Upper Banner Arm (BA27301 Qty. 2 / BA27302 Qty. 4)
- 1/4"-20NC Stainless Steel Set Screw (BA27301 Qty. 2 / BA27302 Qty. 4)

### Assembly Instructions

1. Take counts of the supplied materials. The counts should equal the above for (1) BA27301 Single or BA27302 Double assembly. If material is missing, please contact Hapco for assistance.
2. Position the upper banner arm at the desired or specified location on the pole.
3. Once in place, mate back band to the back side of the upper banner arm.
4. Once in line, begin to insert and thread the 3/8"-16NC stainless steel hex head bolts into each of the (2) threaded holes on the bands. Please include a 3/8" stainless steel flat washer and 3/8" stainless steel lock washer with each bolt. The placement order should be band, flat washer, lock washer, then bolt head.
5. Repeat steps 3-5 for the lower banner arm.
6. Once both upper and lower members are in place, install your banner of choice.
7. Once banner installed, secure the cast aluminum end balls to the end of the banner arm with 1/4"-20NC stainless steel set screws.